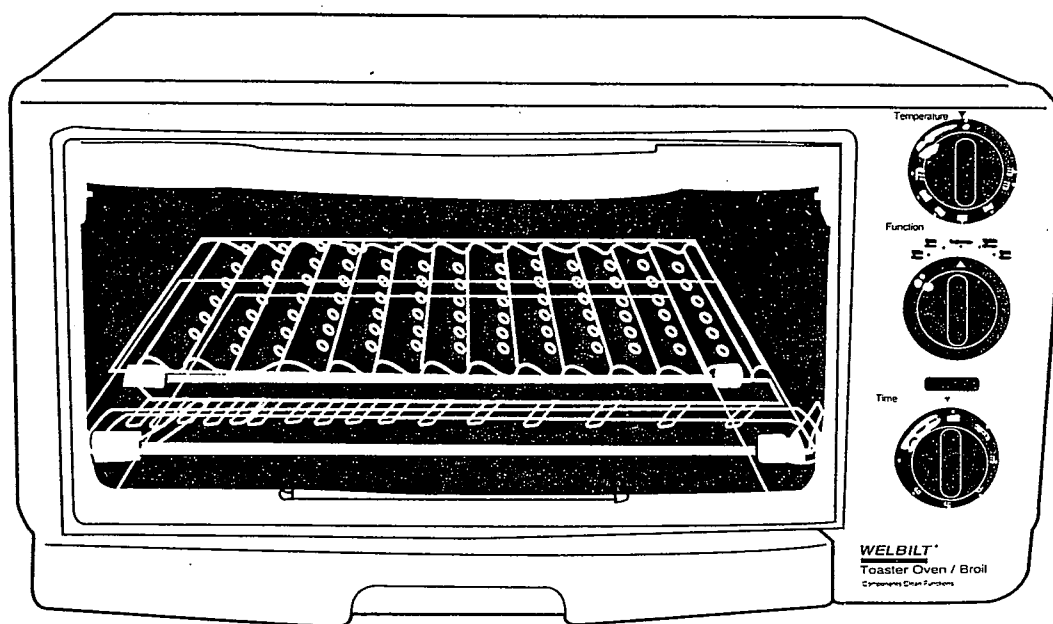


WELBILT®

MODEL TR651A

INSTRUCTION MANUAL



TOASTER OVEN / BROILER
WITH QUICK-CLEAN™ INTERIOR

HOUSEHOLD USE ONLY

IMPORTANT SAFEGUARDS

When using electrical appliances, basic safety precautions should always be followed, including the following:

1. Read all instructions.
2. Do not touch hot surfaces. Use handles or knobs.
3. Close supervision is necessary when any appliance used by or near children.
4. To protect against electric shock, do not immerse cord, plug, or any parts of the oven in water or other liquids.
5. Do not let cord hang over edge of table or counter, or touch hot surfaces.
6. Do not operate appliance with damaged cord or plug or after the appliance malfunctions, or has been damaged in any manner. Return appliance to the nearest Authorized Service Center for examination, repair or adjustment.
7. The use of accessory attachments not recommended by the appliance manufacturer may cause hazard or injury.
8. Do not place on or near a hot gas or electric burner, or in a heated oven. or in a microwave oven.
9. When operating the oven, keep at least four inches of space on all sides of the oven to allow for adequate air circulation.
10. Unplug from outlet when not in use and before cleaning. Allow to cool before putting on or taking off parts, and before cleaning.
11. To disconnect, turn the control to OFF, then remove the plug. Always hold the plug, but never pull the cord.
12. Extreme caution must be used when moving an appliance containing hot oil or other hot liquids.
13. Do not cover CRUMB TRAY or any part of the oven with metal foil. This may cause overheating of the oven.
14. Use extreme caution when removing tray or disposing of hot grease or other hot liquids.
15. Do not clean with metal scouring pads. Pieces can break off the pad and touch electrical parts, creating a risk of electric shock.
16. Oversized foods or metal utensils must not be inserted in a toaster-oven as they may create a fire or risk of electric shock.
17. A fire may occur if the oven is covered or touching flammable material, including curtains, draperies, walls, and the like, when in operation. Do not store any item on the oven during operation.
18. Extreme caution should be exercised when using containers constructed of other than metal or glass.
19. Do not place any of the following materials in the oven: cardboard, plastic, paper, or anything similar.
20. Do not store any materials, other than manufacturer's recommended accessories, in this oven when not in use.
21. This appliance has a tempered, safety glass door. The glass is stronger than ordinary glass and more resistant to breakage. Tempered glass can break, but the pieces will not have sharp edges. Avoid scratching door surface or nicking edges. If the door has a scratch or nick, contact our toll-free Consumer Relations line before using the oven.
22. Do not use outdoors.
23. Do not use appliance for other than intended use.
24. This appliance is for **HOUSEHOLD USE ONLY**.

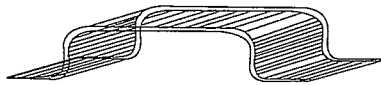
SAVE THESE INSTRUCTIONS

This unit has a short power supply cord to reduce the risk resulting from becoming entangled in or tripping over a long cord. An extension cord may be used if you are careful in its use:

1. The electrical rating of the extension cord should be at least as great as the electrical rating of the appliance.
2. An extension cord with the power cord must be arranged so that it will not drape over the countertop or tabletop where they can be pulled on by children or tripped over accidentally.

Your oven is equipped with a polarized plug (one blade is wider than the other). To reduce the risk of electric shock, this plug must fit into a polarized outlet only one way. If plug does not fully fit into the outlet, reverse the plug. If does not fit, contact a qualified electrician. **Do not attempt to defeat this safety feature.**

Note: The chrome bake rack included with this oven can be positioned to face up or down so food is nearer or farther away from heating element.



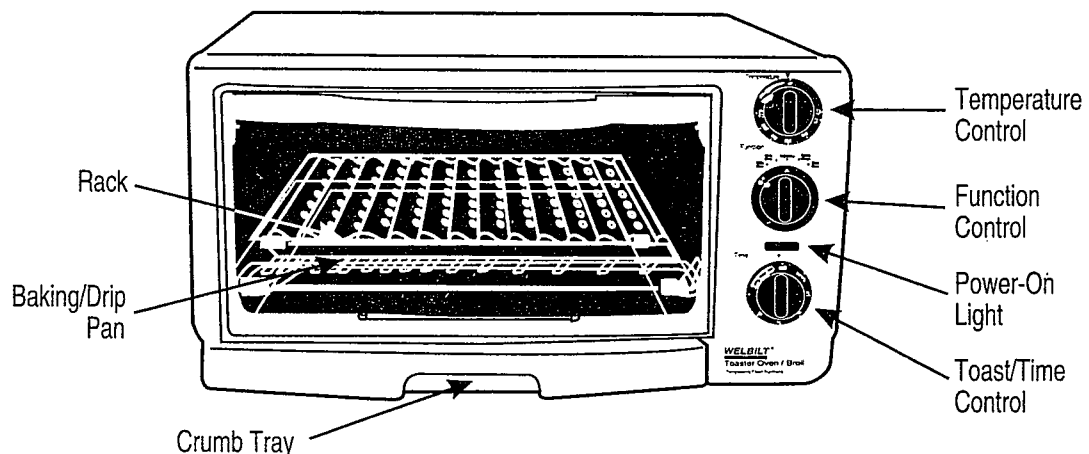
Chrome Bake Rack
Edges Facing Up



Chrome Bake Rack
Edges Facing Down

ATTACH PROOF-OF-PURCHASE HERE

Know Your Toaster Oven/Broiler's Parts



Please familiarize yourself with following oven functions and accessories prior to the first use:

Temperature Control- Choose the desired or recommended temperature

Function Control- Select desired cooking function: KEEP WARM, BROIL, BAKE/ROAST, and TOAST.

Toast / Time Control- When you turn the knob to the left (counterclockwise) to the STAY ON position, the oven will remain ON until it is manually shut off. To activate the timer, turn the knob to the right (clockwise). The timer is used for toasting, broiling, or baking for 30 minutes or less, or as an independent timer. When the time has elapsed or the knob is manually turned to the OFF position, a bell will sound.

Power-On Light- Illuminates when the oven is on.

OVEN Rack- Used in one of two positions for toasting, broiling, baking, heating or defrosting.

Crumb Tray- Slides out for cleaning. When the oven is being used, the CRUMB TRAY should always be in place at the bottom of the oven.

Baking/Drip Pan- Used in different combinations with the rack for broiling, baking, heating, and defrosting.

Broil Rack- Placed on BAKING/DRIP PAN for broiling. Always use the BAKING/DRIP with BROIL RACK. The BROIL RACK allows fat drippings to drip into the BAKING/DRIP PAN and away from food.

Before Your First Use

1. Read all instructions in this manual carefully. The information included in this book will help you to use your WELBILT® Toaster Oven / Broiler to it's fullest.
2. Place your oven on a level surface such as a countertop or table. Be sure the sides, back, and top of the oven are at least four inches away from any walls, cabinets, or objects on the counter or table.
3. Remove all stickers from the oven except the rating label locate on the back or bottom.
4. Remove OVEN RACK, BAKING/ DRIP PAN, BROIL RACK, and CRUMB TRAY and wash in hot and sudsy water or in the dishwasher. Dry thoroughly before placing in the oven.
5. When you are ready to use the oven, plug the cord into a 120-volt AC outlet.
6. To eliminate any protective substance or oil that may have been used for packing and shipping, set the TEMPERATURE CONTROL to MAX and the TOAST/TIME CONTROL to 15 minutes. A small amount of smoke and odor may be detected. This is normal.

7. To avoid scratching, marring, or discoloration, do not store anything on top of the oven during operation.
8. This appliance should be the only appliance operating on the circuit.

Using Your Toaster Oven/Broiler

CAUTION: Appliance surfaces are hot during and after use.

BAKING / ROASTING

Both the top and bottom element will cycle on and off during this oven function to maintain the desired oven temperature.

1. Place RACK in the lowest position so that the food to be baked, or roasted will be in the center of the oven.
2. Close the door.
3. Set the FUNCTION CONTROL to BAKE/ROAST.
4. Turn the TEMPERATURE CONTROL clockwise to the desired temperature. Bake according to package or recipe instructions. Defrost at 250°F.
5. Preheat the oven for 5 minutes for baking and roasting by turning the TOAST/ TIME CONTROL clockwise to the DARK setting. After 5 minutes, the bell will sound and the oven will automatically shut off.
6. Place the food in the center of the rack. Close the oven door.
7. Turn the TOAST/ TIME CONTROL clockwise to the desired time. When the time has elapsed, the bell will ring and the oven will automatically shut off. Turn the TEMPERATURE CONTROL to OFF.
8. When baking or roasting for more than 30 minutes, turn the TOAST/ TIME CONTROL counterclockwise to the STAY ON position. When food is done, turn the TEMPERATURE and TOAST/ TIME controls to OFF.

BROILING/TOP BROWNING

Only the top element will heat when this oven function is used.

1. Place the rack in the oven so that the food to be broiled will be at least 1" from the heating elements on the top of the oven. For delicate foods such as fish or chicken, or for less browning, place the rack in a lower position.
2. Place the BROIL RACK into the BAKING/DRIP PAN. Slide the BAKING/ DRIP PAN into the rails along the lower portion of the rack so that it slides in and out of the oven with the rack. The BAKING/ DRIP PAN will catch any juices that drip during broiling. Never cover the broil rack with aluminum foil as this prevents juices and fat from dripping into the BAKING/ DRIP PAN.
3. Place the food to be broiled on the BROIL RACK and place BAKING/DRIP PAN into oven.
4. Set FUNCTION CONTROL to BROIL.
5. Turn the TEMPERATURE CONTROL clockwise to MAX.
6. Turn the TOAST/ TIME CONTROL clockwise to the desired time.
7. When broiling food that needs to be cooked on both sides, set the TOAST/ TIME CONTROL for the time necessary for one side. When the bell rings, the oven will automatically shut off. Open the door. Pull the BAKING/DRIP PAN about halfway out of the oven with a potholder. Turn the food, slide the rack and pan into the oven and close the door. Turn the TOAST/TIME CONTROL to the desired time.
8. When the time elapses, the bell will ring and the oven will automatically shut off.
9. Turn the TEMPERATURE CONTROL to OFF.

CAUTION: DO NOT leave the oven unattended during broiling or top browning.

TOASTING

Both the top and bottom elements will heat continuously when this function is used. It is normal for condensation to form on the door when toasting moist or fresh breads.

1. Put the bread to be toasted directly on the rack in the center of the oven. Close the door. Toast up to six slices of bread. When toasting only one or two slices of bread, center the bread in the oven.
2. Turn the TEMPERATURE CONTROL clockwise to MAX setting.
3. Turn the FUNCTION CONTROL to TOAST setting.
4. Turn the TOAST/TIME CONTROL clockwise to the desired toast color from LIGHT to DARK.
5. The bell will ring and the oven will automatically shut off when the toast is done.
6. Turn the TEMPERATURE CONTROL counter-clockwise to OFF.

COOKING CONTAINERS

- The BAKING/DRIP PAN included with the oven is suitable for items such as cookies, rolls, biscuits, nachos, and pork chops.
- A variety of standard baking dishes, such as an 8" round or square cake pan, a 6-cup muffin pan, and 1- and 2-quart round, square, or rectangular casserole dishes may be used for other foods.
- Choose bakeware made of metal, oven proof glass, and ceramic.
- Check package directions to determine if the container is suitable for use in a regular oven.

CAUTION: DO NOT use lowest rack position when using deep, ovenproof glass or ceramic containers. Allow at least 1" air space between the top of the container and the upper heating elements. Never use glass lids on glass or metal bakeware. If a lid is necessary, cover tightly with aluminum foil.

Keep Warm

Keep cooked food warm for up to 30 minutes. Longer periods of time are not recommended as food will become dry or spoil.

1. Set the TEMPERATURE CONTROL to 175°.
2. Turn the FUNCTION CONTROL to KEEP WARM.
3. Turn the TOAST/TIME CONTROL to ON.
4. Turn the TOAST/TIME CONTROL to OFF when finished with KEEP WARM.

Care And Cleaning

1. Turn the FUNCTION and TOAST/ TIME controls to the OFF position and unplug before cleaning.
2. Allow oven and accessories to cool completely before cleaning.
3. Clean the outside of the oven with a damp cloth and dry thoroughly. A nonabrasive liquid cleaner may be used for stubborn stains. Rinse and dry thoroughly. Do not use metal scouring pads or abrasive cleaners that will scratch the surface.
4. Clean the glass door with a cloth or sponge dampened with warm, sudsy water. Dry thoroughly.
5. Wash OVEN RACK, BROIL RACK and BAKING/ DRIP PAN in hot, sudsy water or in the dishwasher. Rinse and dry thoroughly.
6. If crumbs and spills have accumulated on the CRUMB TRAY, let oven cool, unplug it, slide out the crumb tray and wipe with a damp cloth. Dry thoroughly.
7. DO NOT use abrasive cleaners or metal scouring pads to clean OVEN RACK, BROIL RACK or BAKING/ DRIP PAN, or CRUMB TRAY. For stubborn stains, clean with a nylon or polyester mesh pad and a mild, nonabrasive cleaner such as Soft Scrub®, Cameo®, or Bon Ami®, Rinse and dry thoroughly.
8. The walls on the inside of the oven have a NON-STICK coating. Remove spatter after use with a nylon or polyester mesh pad, sponge, or cloth dampened with warm water. Blot dry with a paper towel or soft, dry cloth.
9. DO NOT use cleaning agents, cleansers, or metal scouring pads on the NON-STICK coating as this may reduce its effectiveness.

LIMITED WARRANTY

What is Covered and For How Long?

This warranty covers all defects in workmanship or materials in the mechanical and electrical parts, arising under normal usage and care, in this Welbilt® product for a period of 12 months from the date of purchase provided you are able to present a valid proof-of-purchase. A valid proof-of-purchase is a receipt specifying item, date purchased, and cost of item. A gift receipt with date of purchase and item is also an acceptable proof-of-purchase. Product is intended for household use only. Any commercial use voids the warranty.

YOU MUST KEEP YOUR ORIGINAL PROOF-OF-PURCHASE TO OBTAIN WARRANTY SERVICE.

Who is Covered?

The original retail purchaser or gift recipient who can provide proof-of-purchase.

What Will Be Done?

During the applicable warranty period within normal household use, we will repair or replace, at our discretion, any mechanical or electrical part which proves defective, or replace unit with a comparable model.

How Can You Get Service?

Write to:

ACA Consumer Relations
P.O. Box 220709
Great Neck, N.Y. 11021

DO NOT RETURN THIS WELBIT® PRODUCT TO APPLIANCE CO. OF AMERICA, LLC

All service must be performed by an ACA authorized Service Center. A valid proof-of-purchase must be submitted to obtain warranty service. Maintain a copy of proof-of-purchase for your records. In the event service is required:

- a. ACA is not responsible for loss or damage during incoming shipment.
- b. Carefully package product for prepaid shipment and insure it with the carrier. Be sure to enclose any accessories related to your problem.
- c. Retain tracking information for your protection in case of loss or damage in shipment.

THIS LIMITED WARRANTY COVERS UNITS PURCHASED AND USED WITHIN THE UNITED STATES AND DOES NOT COVER.

- Damages from improper installation.
- Damages in shipping.
- Defects other than manufacturing defects.
- Damages from misuse, abuse, accident, alteration, lack of proper care and maintenance, or incorrect current or voltage.
- Damage from service by other than an authorized dealer or service center.
- Any transportation and shipping charges.

MANUFACTURER MAKES NO WARRANTY, EXPRESS OR IMPLIED, INCLUDING WITHOUT LIMITATION, ANY WARRANTIES OF FITNESS OR MERCHANTABILITY, EXCEPT AS EXPRESSLY SET FORTH ABOVE WITH RESPECT TO SUCH PRODUCTS OR PARTS THEREFOR. NOR SHALL MANUFACTURER HAVE INCURRED ANY OTHER OBLIGATIONS OR LIABILITIES ON ITS PART OR BE LIABLE FOR ANY ANTICIPATED OR LOST PROFITS, INCIDENTAL DAMAGES, CONSEQUENTIAL DAMAGES, TIME CHARGES OR ANY OTHER LOSSES INCURRED IN CONNECTION WITH THE PURCHASE, INSTALLATION, REPLACEMENT, OR REPAIR OF SUCH PRODUCTS OR ANY PARTS THEREFOR WHETHER ORIGINAL EQUIPMENT OR INSTALLED AS A REPLACEMENT COVERED BY THIS WARRANTY OR OTHERWISE: AND MANUFACTURER DOES NOT AUTHORIZE ANY PERSON TO ASSUME FOR MANUFACTURER ANY OTHER LIABILITY IN CONNECTION WITH THE PRODUCTS OR PARTS THEREFOR.

Manufacturer assumes no liability for delay in performing its obligations hereunder if failure results, directly or indirectly, from any cause beyond its control, including but not limited to acts of God, acts of government, floods, fires, shortages of materials, strikes and other labor difficulties, or delays, or failure of transportation facilities.

